



Product Data Sheet (PDS)

GacoFlex™ U5651
Revised: 01/2021

GACOFLEX U5651 POLYURETHANE ACCELERATOR

DESCRIPTION:

GacoFlex U5651 is an accelerator for two-component polyurethanes.

USAGE:

GacoFlex U5651 is for use as an additive to increase the cure rate of GacoFlex two-component polyurethanes. GacoFlex U5651 should be added to the Polyol (Part A) side only.

APPLIED PRODUCT DATA

PROPERTY	DESCRIPTION
FLASH POINT:	1° F ASTM D-56 (Tag closed cup)
STANDARD COLOR:	Clear
BOILING RANGE:	280° - 288° F
VAPOR DENSITY:	Air = 1: Heavier
SOLIDS:	Weight: 60% Volume: 53.30%
STORAGE STABILITY:	Two (2) years in unopened containers, stored between 50 °F to 85 °F (10 °C to 29 °C)

APPLICATION

STEP	DESCRIPTION
MIXING:	Mix GacoFlex U5651 into the Polyol side (Part A) of GacoFlex two-component polyurethanes. Contact Gaco Western for quantity of U5651 accelerator to be used.
POT LIFE:	Addition of GacoFlex U5651 will shorten the pot life of the two-component system. Reduction of pot life will vary based on amount of accelerator added and the environmental conditions that exist during mixing.
CURE TIME:	Addition of GacoFlex U5651 will also increase the rate of cure and should be used only as specifically instructed by Gaco Western.