

HOW DOES GACOROOF MAKE YOUR JOB EASIER?

WARRANTY	✓ LIMITED 50 YEAR ¹
CAN BE APPLIED BETWEEN 32 °F (0 °C) AND 120 °F (49 °C)	✓
WITHSTANDS PERMANENT PONDING WATER	✓
PRIMER / BASECOAT REQUIRED?	✗
RECOATING REQUIRED?	✗

GACOROOF IS IDEAL FOR THE FOLLOWING ROOF TYPES¹

- Metal
- Aged Asphaltic
(White - GR1600 only)
- Aged Single-Ply
- Concrete
- Spray Polyurethane Foam
- Most Existing Coatings

WHY GACOROOF?

Our unique silicone chemistry offers peace of mind for a lifetime!

- Non-sacrificial; unaffected by harsh UV rays and temperature extremes
- Withstands permanent ponding water without softening
- Excellent resistance to mold, mildew and staining
- Adheres to a multitude of substrates, reducing the amount of tear-offs

WHY GACO SOLUTIONS?



Since 1955 Gaco has manufactured waterproofing and insulating solutions for commercial, industrial, and residential applications. Today, Gaco products cover millions of square feet of buildings in every climate.

HELPLINE

866.422.6489

Monday - Friday
8:00 AM - 5:00 PM CST



GacoFlex



CEMENTS AND COATINGS FOR ROOFING SYSTEMS CLASSIFIED BY UNDERWRITERS LABORATORIES INC. AS TO AN EXTERNAL FIRE EXPOSURE ONLY 60PO



NOA12-0426-04
Florida Product Control FL14724-RJ



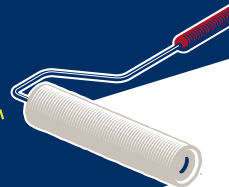
Texas Department of Insurance - Product Evaluation RC-353



GacoRoof GR1600. *Energy Star, Title 24 & CRRC only applies to White color.

Gaco

GacoRoofTM
100% Silicone Roof Coating



THE LAST ROOF COATING YOU'LL EVER NEED.

- 100% SILICONE ROOF COATING
- EXCEPTIONAL ADHESION
- WITHSTANDS PERMANENT PONDING WATER
- IDEAL FOR FLAT OR SLOPED ROOFS
- 50-YEAR LIMITED MATERIAL WARRANTY¹

¹ Conditions apply. Visit Gaco.com for details.

STANDARD COLORS

WHITE GR1600	GRAY GR1628	GREEN GR1626
LIGHT TAN GR1670	RUSTIC GR1671	MEDIUM BLUE GR1672
BLACK GR1673	BROWN GR1674	RED GR1675

NOTE: Color swatches presented are representations of actual colors. Actual color may vary slightly due to lighting conditions and other factors.

ACCESSORIES



GacoWash Concentrated Cleaner helps ensure a roof is completely clean and suitable for GacoRoof.

NOTE: Do not wash asphaltic roofs.

Using an **AdhesionTestKit** ensures proper adhesion of your new roof.



GacoFlex A4271 BleedTrap prevents bleed-through on Asphaltic Roofs

NOTE: Excludes gravel-surfaced BUR membranes



E5320 2-Part Epoxy Primer / Filler ensures top coat adhesion.

LiquidRoofTape reinforces seams, cracks, roof penetrations and fasteners.



RoofTape is a self-adhesive tape for cracks, seams and edge transitions.



66S Reinforcing Polyester Mesh covers seams, joints, fasteners and tears on uneven surfaces.



GacoRoof Colorant is a liquid silicone alternative to premixed GacoRoof with color. Available in Gray or Mojave Tan.



APPLICATION INSTRUCTIONS

PRIMING

GacoRoof will adhere to most surfaces without a primer. However, some substrates may require a primer for optimal adhesion. To verify adhesion prior to application, use the GacoRoof AdhesionTestKit, which provides results in just twenty-four (24) hours. If the test reflects poor adhesion, prime all surfaces with a suitable GacoFlex primer.

On aged asphalt surfaces, apply GacoFlex A4271 BleedTrap™ Base Coat to help prevent bleed-through of asphaltic oils into the finished coating. When a primer is necessary, apply BleedTrap prior to primer application.

NOTE: Do not wash asphaltic roofs.

APPLICATION

Do not apply in temperatures below freezing, above 120 °F (49 °C) or if rain is expected within two (2) hours. A minimum of two coats are required. A minimum Dry Film Thickness (DFT) of 22 mils must be achieved. To help ensure complete coverage during application, alternate colors of GacoRoof are recommended for successive coats. Mix prior to application to ensure uniform color and consistency - PRODUCT SHOULD NOT BE THINNED.

FLAT ROOFS: Less than 1:12 pitch (5°):

Use a solvent-resistant 0.75 in (19 mm) or 1 in (25 mm) nap roller cover and depending on type of roof, dip roller directly into pail and apply, or pour product onto flat roof surface and roll out evenly, or for very smooth surfaces, pour out product and spread with an 0.125 in (3 mm) notched squeegee then immediately back roll for a smooth, even finish.

PITCHED ROOFS: Greater than 1:12 pitch (5°):

Follow all safety guidelines to avoid injury. Use a solvent-resistant 0.75 in (19 mm) or 1 in (25 mm) nap roller cover, dip roller directly into pail, and apply. A roof pitch greater than 4:12 (19°) is not considered walkable; additional reach equipment may be needed to properly apply the product safely and effectively.

Allow the first coat to dry for three (3) to twelve (12) hours. Apply second coat as soon as the first coat can be safely walked on. The coverage rate of GacoRoof is 100 ft² / gal (9.3 m² / 3.8 L) in each coat on a smooth surface; coverage rate may decrease on textured surfaces, and more coating will likely be used on first coat than on additional coats. Smooth roofs can be completed in two (2) coats, lightly textured surfaces often require three (3) coats, and heavily textured surfaces may require four (4) coats to achieve a minimum Dry Film Thickness (DFT) of 22 mils.

Allow the first coat to dry for three (3) to twelve (12) hours. Apply second coat as soon as the first coat can be safely walked on.

NOTE: Drying time depends on weather conditions such as temperature, humidity, and air movement.

CLEAN UP

Application tools and equipment can be cleaned with GacoFlex T5135 Silicone Solvent or 100% Pure Mineral Spirits. DO NOT USE WATER OR RECLAIMED SOLVENTS.

NOTE: Once a container of GacoRoof is opened, the curing process has started. Use the entire product on your project if possible. Allow any remaining product in the container to solidify and dispose of in accordance with all waste disposal requirements applicable in your region.

* Refer to technical documentation available on Gaco.com for specific roof type eligibility and condition requirements.

GACOROOF ADHERES TO ALMOST ANY ROOF SURFACE*



FLAT ROOFS



METAL ROOFS



BEFORE

AFTER

ASPHALT



BEFORE

AFTER

EPDM