



## Product Data Sheet (PDS):

GacoSeal™ SM5430

Revised: 04/2026

# GACOSEAL™ SM5430 NON-SKINNING SEALANT

## A. DESCRIPTION:

GacoSeal™ SM5430 is a non-skinning, non-drying sealant based on a unique elastomer that provides a non-stringy consistency and excellent resistance to severe environmental conditions of heat, cold, and moisture. It has excellent cut-off characteristics and is not stringy or messy to apply. It has excellent adhesion to GALVALUME®, GALVALUME PLUS®, ACRYLUME®, ZINCALUME®, KYNAR 500®, siliconized and polyvinyl fluoride painted metals. It has excellent webbing characteristics.

## B. RECOMMENDED USE:

SM5430 is designed for factory sealing the female lip of a concealed standing seam roof (SSR) rib, as well as wall panels and polyurethane foam panel joints where a positive seal is required in mechanically fixed joints.

- Specifically formulated for precise application into concealed panel joints for roll forming lines
- Excellent for factory sealing standing seam roof panels and end laps
- Excellent for sealing between dissimilar metals to prevent electrolysis.
- May be used in concealed curtainwall applications.

## C. ADVANTAGE:

- Excellent adhesion to Galvalume®, Galvalume-PLUS®, ACRYLUME®, KYNAR 500®.
- Will not corrode Galvalume® or copper.
- Not stringy or messy to apply.
- Excellent pumpability provides a smooth, clean application.
- Panels can be erected in the field for up to six months after being factory caulked.
- Panels can be easily separated after extended periods for repair and maintenance.
- Good gunability during field application to end laps
- No priming required.
- Non-skinning, Non-hardening.
- Adheres to concrete and most construction surfaces.

## D. SPECIFICATION CONFORMANCE

**Freight Classification:** Caulking Compound, NOIBN, NMFC #149610, Class 55

**USDA/FDA:** Conforms to USDA/FDA Incidental Food Contact Guidelines

## E. INSTALATION:

SM5430 can be applied from 10.1 oz. (300 ml) cartridges using standard hand or air caulking guns. For bulk applications it can be extruded from either straight-sided plastic 5-gallon pails or 50-gallon (with poly liner) drum using a Graco 55:1 ratio pump and fluid pressure of 30-50 psi. Graco mastic regulator, part #903-958 is required.

## F. PACKING:

- 10.1 oz. (300 ml) plastic cartridges, 30 cartridges/ case
- 5 gallon (18.95 liter) straight side plastic pails
- 50 Gal. (182.95 Liters) drums with poly liner

**G. TYPICAL PROPERTIES:**

Color:	Off White
VOC	190.5 g/L
Extrudability (ASTM D 2452):	30 to 50 sec. per 20 grams through a 0.104" orifice @50 psi
Total Solids (ASTM C 681):	85% (by wt.)
Volume Shrinkage (ASTM D 2453):	Less than 15%
Weight per U.S. Gallon (ASTM D 1475):	10.75 lbs. ±0.25 lbs.
Coverage Range:	1500 lineal ft. per gallon at 1/8" bead 695 lineal ft. per gallon at 3/16" bead 392 lineal ft. per gallon at 1/4" bead
Drying Time:	Non-Skinning, remains permanently soft and tacky
Engageability:	Sealant will easily engage and transfer to male joint at 10°F
Vehicle Bleedout (ASTM C772):	No visible exudation of vehicle from sealant after three weeks at 158°F (70°C) on painted or unpainted metal surface
Flexibility (ASTM C 711):	No loss of adhesion at -60°F (-51°C)
Service Temperature Range:	-60°F to 200°F (-51°C to 93°C)
Application Temperature Range:	10°F to 120°F (-12°C to 49°C)
Sag (ASTM D 2202):	0.20" Max (5.08 mm) Full Button
Non-Corrosive:	No darkening, etching or salt deposits on GALVALUME®, GALVALUME PLUS®, ZINCALUME®, ACRYLUME®, KYNAR 500®, aluminum, aluminized steel, or galvanized metal
Staining (ASTM D 925 Method A):	Sealant will not stain a painted surface
Adhesion (ASTM C 794):	Excellent adhesion to oily GALVALUME®, GALVALUME PLUS®, ZINCALUME®, KYNAR 500®, ACRYLUME®, aluminum, aluminized steel, or galvanized metal
Resistance to fungus/mildew growth:	Will resist fungal attack and not support mildew growth
Heat Aging:	No loss of surface tack or adhesion
Weatherability (ASTM G 154, 1000 hrs. QUV exposure):	No cracking, bleeding, or loss of rubbery characteristics
Chemical Resistance:	Excellent to water, ozone, water vapor, alcohols: fair to weak for acids and bases. Poor to organic solvents
Proposed ASTM Static Water Pressure Head Test:	Sealant passes 6 inches of static water pressure head, no water leakage
Rate of Air Leakage Through Exterior Metal Panel Systems (ASTM E 1680):	Air infiltration @ 1.57 psf pressure 0.0510 cfm/sq. ft. and 0.0680 cfm/ft. Air infiltration @ 6.24 psf pressure 0.1024 cfm/sq. ft. and 0.1365 cfm/ft.
Water Penetration of Exterior Metal Panel Systems by Uniform Static Air Pressure Difference (ASTM E 1646):	Sealant passed, no water leakage
Wet Flammability (ASTM D 56):	110°F flash point
Toxicity:	Contains no carcinogenic ingredients. Dispose of in accordance with regulations of locale.
Shelf Life:	18 months minimum in unopened container when stored at or below 90°F (32°C)

Galvalume® and Galvalume-Plus® are registered trademarks of BIEC International. ACRYLUME® is a registered trademark of United States Steel Corporation.  
Kynar® 500 is a registered trademark of Arkema, Inc.  
ZINCALUME® is a registered trademark of BlueScope Steel Limited.

**CLEAN UP:**

Immediately remove all excess sealant smears adjacent to the joint with xylene, toluene, acetone, or locally exempted solvents. Tools and application equipment may also be cleaned with the same solvents.

Note: The use of these solvents (or other solvents) may be hazardous to your health. Use only in well-ventilated areas. KEEP AWAY FROM OPEN FLAME. Read all labeling before use. Follow solvent manufacturer's recommendations and instructions for safe handling.

**PRECAUTIONS:**

IF THIS PRODUCT IS USED IN DIRECT CONTACT WITH ANY OTHER SEALANT, ELASTOMER, THERMAL-BREAK COMPOUND OR ARCH-ITECTURAL PAINT, A COMPATIBILITY TEST MUST BE CONDUCTED, BY PURCHASER OR USER, PRIOR TO ACCEPTANCE.

The suitability of this product, for each intended use, must be determined by the purchaser prior to acceptance. Avoid skin and eye contact. On contact, uncured sealant could cause irritation to the skin and eyes. In case of eye contact, flush eyes with warm water for 15 minutes, call a physician. For skin contact, remove sealant with a dry cloth or paper towel and wash thoroughly with soap and water for approximately 15 minutes. If swallowed, induce vomiting, call a

physician. **KEEP OUT OF REACH OF CHILDREN.** This product is manufactured for industrial use only. Please consult a Safety Data Sheet for further information.

Avoid skin and eye contact. On contact, uncured sealant could cause irritation to the skin and eyes. In case of eye contact, flush eyes with warm water for 15 minutes, call a physician. For skin contact remove sealant with a paper towel or a cloth. Wash off contact area with soap and water. If irritation persists, consult a physician. If swallowed, do not induce vomiting, call a physician. **KEEP OUT OF REACH OF CHILDREN.**

**This product is Manufactured for industrial use only.**

*\* For specific Health and Safety information, please refer to applicable Safety Data Sheet (SDS)*