



Product Data Sheet (PDS):

GacoFlex™ U5651
Revised: 11/2022

**GACOFLEX™ U5651
ACCELERATOR FOR TWO-COMPONENT POLYURETHANES**

A. PRODUCT DESCRIPTION:

GacoFlex U5651 is an accelerator for two-component polyurethanes.

B. RECOMMENDED USE:

GacoFlex U5651 is for use as an additive to increase the cure rate of GacoFlex two-component polyurethanes. GacoFlex U5651 should be added to the Polyol (Part A) side only.

C. APPLIED PRODUCT DATA:

This product has the following applied product data:

PROPERTY	DESCRIPTION / MEASURED VALUE
FLASH POINT	1 °F ASTM D-56 (Tag closed cup)
STANDARD COLOR	Clear
BOILING RANGE	280 – 288 °F (137 – 142 °C)
VAPOR DENSITY	Air = 1: Heavier
SOLIDS	Weight: 60 % Volume: 53.30 %
STORAGE STABILITY	Two (2) years in unopened containers, stored between 50 °F – 85 °F (10 °C – 29 °C)

D. PRODUCT INSTRUCTIONS:

This product has the following installation instructions:

INSTALL STEP	INSTRUCTIONS
MIXING	Mix GacoFlex U5651 into the Polyol side (Part A) of GacoFlex two-component polyurethanes.
POT LIFE	Addition of GacoFlex U5651 will shorten the pot life of the two-component system. Reduction of pot life will vary based on amount of accelerator added and the environmental conditions that exist during mixing.
CURE TIME	Addition of GacoFlex U5651 will also increase the rate of cure and should be used only as specifically instructed.

* For specific Safety and Health information please refer to the appropriate Safety Data Sheet that is associated with this product & published on Gaco.com.