



Product Data Sheet (PDS):

GacoFloor AS2500

Revised:07/2024

**GACOFLOOR AS2500
100% SOLIDS TWO-COMPONENT
EPOXY ANTI-SLIP COATING**

A. PRODUCT DESCRIPTION:

GacoFloor AS2500 is a 100 % solid, two component epoxy anti-slip coating that provides superior resistance to chemicals and wear while providing safer footing and traction for rolling equipment. It contains no solvent allowing its use in odor sensitive applications such as wineries, food processing facilities, hospitals and confined areas. Also, available in a low temperature cure (LTC) version for use in cold environments and applications down to 35 °F (1 °C).

B. RECOMMENDED USE:

GacoFloor AS2500 resists most acids, alkalis, solvents, grease, oil, salt water, detergents, alcohol, gasoline, jet fuels, and hydraulic fluids.

C. PACKAGED PRODUCT DATA*:

| PROPERTY | OBSERVED VALUE / DESCRIPTION |
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| COLORS | Black Gray Safety Yellow |
| V.O.C. | N/A |
| VOLUME SOLIDS | 100 % |
| ESTIMATED COVERAGE | SPRAY: 60 ft ² / gal (5.6 m ² / 3.8 L) TROWEL: 40 ft ² / gal (3.7 m ² / 3.8 L) ROLLER: 20 – 35 ft ² / gal (1.9 – 3.3 m ² / 3.8 L) |
| WEIGHT PER GALLON | 17.7 lb / gal (2.10 kg / L) |
| FLASH POINT | 200 °F (93 °C) – CC |
| PACKAGING | 1 gal (3.8 L) kit 5 gal (18.9 L) kit |
| SHELF-LIFE | 2 years in unopened container |

D. APPLIED PRODUCT DATA*:

| PROPERTY | OBSERVED VALUE / DESCRIPTION |
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| POT LIFE | Standard Cure: One (1) hour @ 70 °F (21 °C) Low Temp Cure: Forty-five (45) minutes @ 70 °F (21 °C) |
| DRY TIME | Standard Cure: Light Traffic – Twenty-four (24) hours @ 70 °F (21 °C) Heavy Traffic – Seventy-two (72) hours @ 70 °F (21 °C) |

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| | <p>Low Temp Cure – Light Traffic: Sixteen (16) hours @ 70 °F (21 °C) to Forty-eight (48) hours @ 35 °F (2 °C)</p> <p>Low Temp Cure – Heavy Traffic: Twenty-Four (24) hours @ 70 °F (21 °C) to Seventy-Two (72) hours @ 35 °F (2 °C)</p> |
| COEFFICIENT OF FRICTION ASTM F609 | <p>Dry – 1.10 Wet – 1.00</p> |

E. PRODUCT INSTALLATION:

| STEP | INSTRUCTIONS |
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| SUBSTRATE PREPARATION | <p>CONCRETE: Remove oil, grease, dirt, wax, etc., by dissolving with a commercial grade cleaner/degreaser then flush the area thoroughly with clean water and allow it to dry. Remove all paint films, laitance, and loose concrete by scarification or shot blasting. Patch any holes or significant defects with a concrete patch or repair mortar. Smooth or glazed surfaces should be roughened and new concrete should cure at least thirty (30) days with good ventilation prior to application. Form release agents, hardeners, sealer, etc. will interfere with adhesion and must be removed. Prime the surface with GacoFloor 100EX primer.</p> <p>METAL: All surfaces must be clean, dry, and free of surface contamination. Remove all deposits of oil and grease using Solvent Cleaning method SP-1. Next, the surface must be mechanically blasted to a NACE 2, Near White Metal blast with a 2-4 mil anchor profile ensuring that previous coatings, rust, and mil scale (if any) are thoroughly removed. Blasted surfaces should be primed immediately with GacoFloor MS7CZ primer at 2-4 mils WFT. For applications meeting SCAQMD requirements over metal use GacoFloor MS8CZ primer.</p> <p>WOOD/FIBERGLASS: A clean sound surface is required. Remove any dirt or oils from the surfaces with a commercial cleaner/degreaser and allow the surface to dry. Follow with sanding to remove loose or deteriorated surface and to obtain the proper surface profile. For wood prime the surface with GacoFloor 100EX primer. For fiberglass use GacoFloor MS7CZ primer for the best adhesion. For applications meeting SCAQMD requirements over fiberglass use MS8CZ primer.</p> |
| APPLICATION | <p>GacoFloor AS2500 is designed to be applied over a primer or sealer. Thoroughly pre-mix base component with a mechanical mixer such as a pneumatic drill motor with a Jiffy® mixing blade making sure all settlement is lifted off the bottom of the container and is uniformly dispersed and assumes a uniform color and appearance.</p> <p>Pour entire contents of hardener can into base material. Mix hardener and base material with a Jiffy® mixing blade for approximately three (3) – five (5) minutes scraping bottom and side of the can until mixed material assumes a uniform color and appearance. No induction time is required.</p> <p>GacoFloor AS2500 should be applied at surface temperatures between 35 °F (2 °C) (LTC only) and 120 °F (49 °C) and applications outside that range are not recommended. Below 50 °F (10 °C), curing time will increase substantially.</p> |

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| | <p>Exterior applications must be protected from rain for at least twelve (12) to twenty-four (24) hours after application according to humidity. Protect from heavy or extended exposure to water, oil and chemicals for five (5) to seven (7) days.</p> <p>ROLLER: <i>Rolled applications provide the most aggressive non-slip characteristics with an irregular, ridged profile.</i></p> <ol style="list-style-type: none"> Using a phenolic roller it is important that the rolled profile expose the maximum amount of non-slip aggregate. If aggregate is not properly exposed the coating may become slippery when wet. Pour a "ribbon" of GacoFloor AS2500 on the surface approximately 2 ft (0.6 m) long and 6 in (150 mm) wide. Roll material in one direction only, in slow straight strokes pulling material toward you with a moderate amount of pressure. Do not over-roll too many times or press down too heavily. Be careful that material does not build up too thickly along welds (roll across welds, not with them). Material applied too thickly may not properly cure. <p>TROWEL: <i>Trowel applications provide excellent non-slip characteristics with a rough, textured surface.</i></p> <ol style="list-style-type: none"> Use a flexible bladed plasterer's finishing trowel approximately 4 in (100 mm) by 12 in (300 mm). Use smooth edges, not notched. Pour a ribbon of GacoFloor AS2500 on the surface approximately 2 ft (0.6 m) long and 6 in (150 mm) wide. Hold trowel at 45° angle to surface and spread with sweeping motion. Reverse angle of trowel for opposite stroke. Pull material toward you. Trowel across welds to avoid too thick an application. <p>SPRAY: <i>Sprayed applications will result in a uniform appearance with good non-slip characteristics.</i></p> <ol style="list-style-type: none"> Contact ITW Polymers Sealants North America, Inc. for thinning instructions. Specialized mastic type spray equipment is required. A recommended set-up is as follows: <ol style="list-style-type: none"> A 5 gal (18.9 L) bottom outlet pressure tank equipped with a double regulator and an air driven agitator, and 1 in I.D. outlet pipe. 25 ft (7.6 m) of 3/8 in (10 mm) air hose with 3/8 in (10 mm) female connectors at each end. 25 ft (7.6 m) of 3/4 in (20 mm) material hose with 3/4 (20 mm) in female connectors at each end. A Binks Model 7E2 spray gun equipped with 1/4 in (6mm) (#45) fluid nozzle and a 1/4 in (6 mm) internal air cap or a Binks Model 52-2012 (4 ft / 1.2 m) pole gun equipped with the same fluid nozzle and air nozzle. Minimum air supply required is 20 CFM (566 Lpm) at 90 lb (41 kg) pressure. Recommended pressure is 15 - 20 psi (0.1 - 0.14 Mpa) on material and 20 - 25 psi (0.14 - 0.17) on atomization. Always keep atomization air pressure higher than pot pressure with constant agitation. Good coverage and film thickness will be obtained working at 18 in (0.45 m) or 24 in (0.6 m) distance from surface. Overlap strokes about 50 %. Make sure of wet application. Very little abrasive rebound will be noticed at 15 psi (0.1 Mpa); however, it will be more noticeable at higher pressure. When temperature is above 80 °F (26 °C), it is advisable to flush the spray equipment with epoxy solvents every hour or so in order to prevent the possibility of any material setting up and plugging the equipment. |
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| MAINTENANCE | <p>Maintain a clean surface to ensure the anti-slip performance of the GacoFloor AS2500 is maximized. The following cleaning procedure is recommended.</p> <ol style="list-style-type: none">1. Foreign matter such as chewing gum should be removed with a scraper or putty knife. Then apply an all-purpose, biodegradable cleaner/degreaser that can be mixed with water to the surface.2. Scrub surface with a long-handled, fiber bristled brush or floor machine.3. Rinse with clean water and dry. <p>Although extremely durable, GacoFloor AS2500 is not a permanent coating and will require occasional touch up, especially in heavy traffic areas.</p> |
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** For specific Safety and Health information please refer to the appropriate Safety Data Sheet that is associated with this product.*