



Acrylic Rust Primer

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Issue date: 03/15/2022

Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : GacoFlex Acrylic Rust Primer

1.2. Recommended use and restrictions on use

No additional information available

1.3. Supplier

Amrize Building Envelope LLC 26 Century Blvd.,
Suite 205 Nashville, TN 37214
1-800-331-0196 • GACO.COM

1.4. Emergency telephone number

For Chemical Emergency
Spill, Leak, Fire, Exposure, or Incident
CHEMTREC:
Within USA and Canada: 1-800-424-9300
Outside USA and Canada: +1-703-527-3887
(collect calls accepted)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Hazardous to the aquatic environment - Chronic Hazard, Category 3 H412

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) : None required
Signal word (GHS US) : No signal word
Hazard statements (GHS US) : H412 - Harmful to aquatic life with long lasting effects
Precautionary statements (GHS US) : P273 - Avoid release to the environment.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
Trizinc diphosphate	(CAS-No.) 7779-90-0	0 – 1
Zinc oxide	(CAS-No.) 1314-13-2	0 – 1
Sodium nitrite	(CAS-No.) 7632-00-0	0 – 1

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* In accordance with paragraph (i) of the OSHA Hazard Communication Standard (29 CFR §1910.1200), the specific chemical identity or exact weight % has been withheld as a trade secret.

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures general : If exposed or concerned, get medical attention/advice. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use. Never give anything to an unconscious person.
- First-aid measures after inhalation : IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if breathing is affected. If breathing is difficult, supply oxygen.
- First-aid measures after skin contact : IF ON SKIN (or clothing): Remove affected clothing and wash all exposed skin with water for at least 15 minutes. If irritation develops or persists, get medical attention.
- First-aid measures after eye contact : IF IN EYES: Immediately flush with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do so. Continue rinsing if pain, blinking, or irritation develops or persists, get medical attention. Continue rinsing.
- First-aid measures after ingestion : IF SWALLOWED: rinse mouth thoroughly. Do not induce vomiting without advice from poison control center. Get medical attention if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects : Not expected to present a significant hazard under anticipated conditions of normal use.
- Symptoms/effects after inhalation : May cause respiratory irritation.
- Symptoms/effects after skin contact : May cause skin irritation.
- Symptoms/effects after eye contact : Direct contact with the eyes is likely to be irritating.
- Symptoms/effects after ingestion : May cause gastrointestinal irritation.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Foam. Carbon dioxide. Dry powder. Water spray.

5.2. Specific hazards arising from the chemical

- Fire hazard : Not flammable.
- Explosion hazard : Product is not explosive.
- Reactivity : No dangerous reactions known under normal conditions of use.

5.3. Special protective equipment and precautions for fire-fighters

- Precautionary measures fire : Eliminate all ignition sources if safe to do so.
- Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers. Do not dispose of fire-fighting water in the environment.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Evacuate area. Ventilate area. Keep upwind. Spill should be handled by trained cleaning personnel properly equipped with respiratory and eye protection.

6.1.1. For non-emergency personnel

- Protective equipment : Wear protective equipment as described in section 8.
- Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

- Protective equipment : Wear suitable protective clothing, gloves and eye or face protection. Approved supplied-air respirator, in case of emergency.

6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters.

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6.3. Methods and material for containment and cleaning up

For containment/cleaning up : SMALL SPILL: Dike area to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on absorbent, such as sawdust or vermiculite, and sweep into closed containers for disposal. After all visible traces, including ignitable vapors, have been removed, thoroughly wet vacuum the area. Do not flush to sewer. If area of spill is porous, remove as much contaminated earth and gravel, etc. as necessary and place in closed containers for disposal. Only those persons who are adequately trained, authorized, and wearing the required personal protective equipment (PPE) should participate in spill response and clean-up.

LARGE SPILL: Keep spectators away. Only those persons who are adequately trained, authorized and wearing the required personal protective equipment (PPE) should participate in spill response and clean-up. Ventilate the area by natural means or by explosion proof means (i.e. fans). Know and prepare for spill response before using or handling this product. Eliminate all ignition sources (flames, hot surfaces, portable heaters and sources of electrical, static, or frictional sparks). Dike and contain spill with inert material (e.g. sand, earth). Transfer liquids to covered and labeled metal containers for recovery or disposal, or remove with inert absorbent. Use only non-sparking tools and appropriate PPE. Place absorbent diking materials in covered metal containers for disposal. Prevent contamination of sewers, streams, and groundwater with spilled material or used absorbent.

6.4. Reference to other sections

See Sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : For professional or industrial use only. Follow label instructions. Keep out of reach of children. Not for consumption. No smoking. Do not breathe vapors. Avoid contact with body. Turn off all pilot lights, flames, stoves, heaters, electric motors, welding equipment and other sources of ignition. Empty containers must not be washed and re-used for any purpose. Contact lens wearers must wear protective eye wear around chemical vapors and liquid. Wash hands thoroughly after handling. Flammable vapors may cause flash fire or ignite explosively. To prevent build-up of vapors, use adequate natural and/or mechanical ventilation (e.g. open all windows and doors to achieve cross ventilation). Containers may be hazardous when empty. Never use welding or cutting torch on or near container. Do not cut, drill, grind, or expose containers to heat, sparks, static electricity or other source of ignition. Explosion may occur causing injury or death.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in original container. Keep container closed when not in use. Store in a dry, cool and well-ventilated place.

Incompatible materials : No data available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Trizinc diphosphate (7779-90-0)		
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established
Zinc oxide (1314-13-2)		
ACGIH	ACGIH OEL TWA	2 mg/m ³ (R - Respirable particulate matter)
ACGIH	ACGIH OEL STEL	10 mg/m ³ (R - Respirable particulate matter)
ACGIH	Remark (ACGIH)	TLV® Basis: Metal fume fever
ACGIH	Regulatory reference	ACGIH 2022
OSHA	OSHA PEL (TWA) [1]	5 mg/m ³ (respirable fraction)
OSHA	OSHA PEL (STEL) [1]	10 mg/m ³ (fume)
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
IDLH	IDLH	500 mg/m ³
NIOSH	NIOSH REL (TWA)	5 mg/m ³ (dust and fume)
NIOSH	NIOSH REL (STEL)	10 mg/m ³ (fume)

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Zinc oxide (1314-13-2)		
NIOSH	NIOSH REL (Ceiling)	15 mg/m ³ (dust)
Sodium nitrite (7632-00-0)		
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Ensure adequate ventilation, especially in confined areas.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment symbol(s):



Personal protective equipment:

Gloves. Protective goggles. Wear chemically impervious apron over labcoat and full coverage clothing.

Hand protection:

Use gloves chemically resistant to this material when prolonged or repeated contact could occur. Gloves should be classified under Standard EN 374 or ASTM F1296. Suggested glove materials are: Neoprene, Nitrile/butadiene rubber, Polyethylene, Ethyl vinyl alcohol laminate, PVC or vinyl. Suitable gloves for this specific application can be recommended by the glove supplier.

Eye protection:

Wear eye protection, including chemical splash goggles and a face shield when possibility exists for eye contact due to spraying liquid or airborne particles.

Skin and body protection:

Wear long sleeves, and chemically impervious PPE/coveralls to minimize bodily exposure.

Respiratory protection:

Use NIOSH (or other equivalent national standard) -approved dust/particulate respirator. Where vapor, mist, or dust exceed PELs or other applicable OELs, use NIOSH-approved respiratory protective equipment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Self-leveling milky white liquid
Color	: White
Odor	: Slight ammonia odor
Odor threshold	: No data available
pH	: 9 – 10.5
Melting point	: No data available
Freezing point	: No data available
Boiling point	: > 200 °F (>93 °C)
Flash point	: No data available
Relative evaporation rate (n-butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Vapor density	: > 1
Relative density	: 10.1 (+/- 0.2)
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available

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Decomposition temperature	: No data available
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

None under normal use.

10.4. Conditions to avoid

None under normal use.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Trizinc diphosphate (7779-90-0)

LD50 oral rat	> 5000 mg/kg
LC50 Inhalation - Rat	> 5700 mg/m ³ Source: ECHA

Zinc oxide (1314-13-2)

LD50 oral rat	> 5000 mg/kg
LD50 dermal rat	> 2000 mg/kg
LC50 Inhalation - Rat	> 5700 mg/m ³ (Exposure time: 4 h)

Sodium nitrite (7632-00-0)

LD50 oral rat	85 mg/kg
LC50 Inhalation - Rat	5.5 mg/l/4h

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: Not applicable
Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Direct contact with the eyes is likely to be irritating.
Symptoms/effects after ingestion	: May cause gastrointestinal irritation.

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SECTION 12: Ecological information

12.1. Toxicity

- Ecology - general : No data available.
- Hazardous to the aquatic environment, short-term (acute) : Not classified
- Hazardous to the aquatic environment, long-term (chronic) : Toxic to aquatic life with long lasting effects.

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

- Other adverse effects : No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

- Waste treatment methods : Do not discharge to public wastewater systems without permit of pollution control authorities. No discharge to surface waters is allowed without an NPDES permit.
- Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Do not allow the product to be released into the environment.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

- Transport document description (DOT) : UN3082 Environmentally hazardous substances, liquid, n.o.s. (Trizinc diphosphate ; Zinc oxide ; Sodium nitrite), 9, III
- UN-No.(DOT) : UN3082
- Proper Shipping Name (DOT) : Environmentally hazardous substances, liquid, n.o.s. Trizinc diphosphate ; Zinc oxide ; Sodium nitrite
- Class (DOT) : 9 - Class 9 - Miscellaneous hazardous material 49 CFR 173.140
- Packing group (DOT) : III - Minor Danger
- Hazard labels (DOT) : 9 - Class 9 (Miscellaneous dangerous materials)



- Dangerous for the environment : Yes
- Marine pollutant : Yes



- DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : No limit
- DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : No limit
- DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
- Emergency Response Guide (ERG) Number : 171
- Other information : No supplementary information available.

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Transport by sea (IMDG)

Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Trizinc diphosphate ; Zinc oxide ; Sodium nitrite), 9, III

UN-No. (IMDG) : 3082

Proper Shipping Name (IMDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Class (IMDG) : 9 - Miscellaneous dangerous substances and articles

Packing group (IMDG) : III - substances presenting low danger

Limited quantities (IMDG) : 5 L

Marine pollutant : Yes



Air transport (IATA)

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Trizinc diphosphate ; Zinc oxide ; Sodium nitrite), 9, III

UN-No. (IATA) : 3082

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.

Class (IATA) : 9 - Miscellaneous Dangerous Substances and Articles

Packing group (IATA) : III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

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All chemical substances in this product are listed as "Active" in the EPA (Environmental Protection Agency) "TSCA Inventory Notification (Active-Inactive) Requirements Rule" ("the Final Rule") of Feb. 2019, as amended Feb. 2021, or are otherwise exempt or regulated by other agencies such as FDA or FIFRA.

15.2. International regulations

Butyl cellosolve (111-76-2)

Toxic Substance (CEPA – Schedule I) Yes

Ammonia (7664-41-7)

Toxic Substance (CEPA – Schedule I) Yes

Diethylene glycol monomethyl ether (111-77-3)

Toxic Substance (CEPA – Schedule I) Yes

15.3. US State regulations

⚠ WARNING: This product can expose you to Benzophenone, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Component	Carcinogenicity	Developmental toxicity	Reproductive toxicity male	Reproductive toxicity female	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Benzophenone (119-61-9)	X					
Titanium dioxide (13463-67-7)	X				Not available	
diuron (ISO), 3-(3,4-dichlorophenyl)-1,1-dimethylurea (330-54-1)	X					
Carbon black (1333-86-4)	X					

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Component	State or local regulations
Zinc oxide (1314-13-2)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
Sodium nitrite (7632-00-0)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
Butyl methacrylate (97-88-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Methacrylic acid (79-41-4)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Ammonium hydroxide (1336-21-6)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List; U.S. - Pennsylvania - RTK (Right to Know) List
1,2-Propylene glycol (57-55-6)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Butyl cellosolve (111-76-2)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Talc (14807-96-6)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List
Titanium dioxide (13463-67-7)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List
Silica, amorphous (7631-86-9)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) List
Distillates, petroleum, solvent-refined light paraffinic (64741-89-5)	U.S. - Massachusetts - Right To Know List
Ammonia (7664-41-7)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List; U.S. - Pennsylvania - RTK (Right to Know) List
diuron (ISO), 3-(3,4-dichlorophenyl)-1,1-dimethylurea (330-54-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List; U.S. - Pennsylvania - RTK (Right to Know) List
Kaolin (1332-58-7)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List
carbendazim (ISO), methyl benzimidazol-2-ylcarbamate (10605-21-7)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
3-Iodo-2-propynyl butylcarbamate (55406-53-6)	U.S. - New Jersey - Right to Know Hazardous Substance List
Carbon black (1333-86-4)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances
2-(Dimethylamino)ethanol (108-01-0)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Diethylene glycol monomethyl ether (111-77-3)	U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Other information

: Author: JAD.

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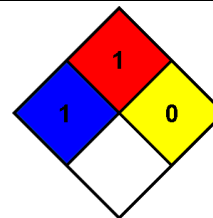
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NFPA health hazard : 1 - Materials that, under emergency conditions, can cause significant irritation.

NFPA fire hazard : 1 - Materials that must be preheated before ignition can occur.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



HMIS Hazard Rating

Health : 1

Flammability : 1

Physical : 0

Indication of changes:

Revision 1.0: New SDS Created.

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.